

**H2X** FITNESS  
SWIM SPAS

WATER TO THE EXTREME™



RELAX. IT'S  
**Master**  
Spas®

# Challenger 15 D

Elite Performance, Airless VIP, Programmable Speed



The Challenger 15 D features a large uninhibited area that is perfect for swimming, exercise and family fun. The Airless VIP Technology enhances the swim jet performance and a variable speed system allows you to customize the pace. Plus, when it comes to hydrotherapy, rehabilitation and relaxation, nothing compares to the Xtreme Therapy Seat and Xtreme Therapy Cove. The smallest footprint of any Challenger model, it's ideal for small backyards.



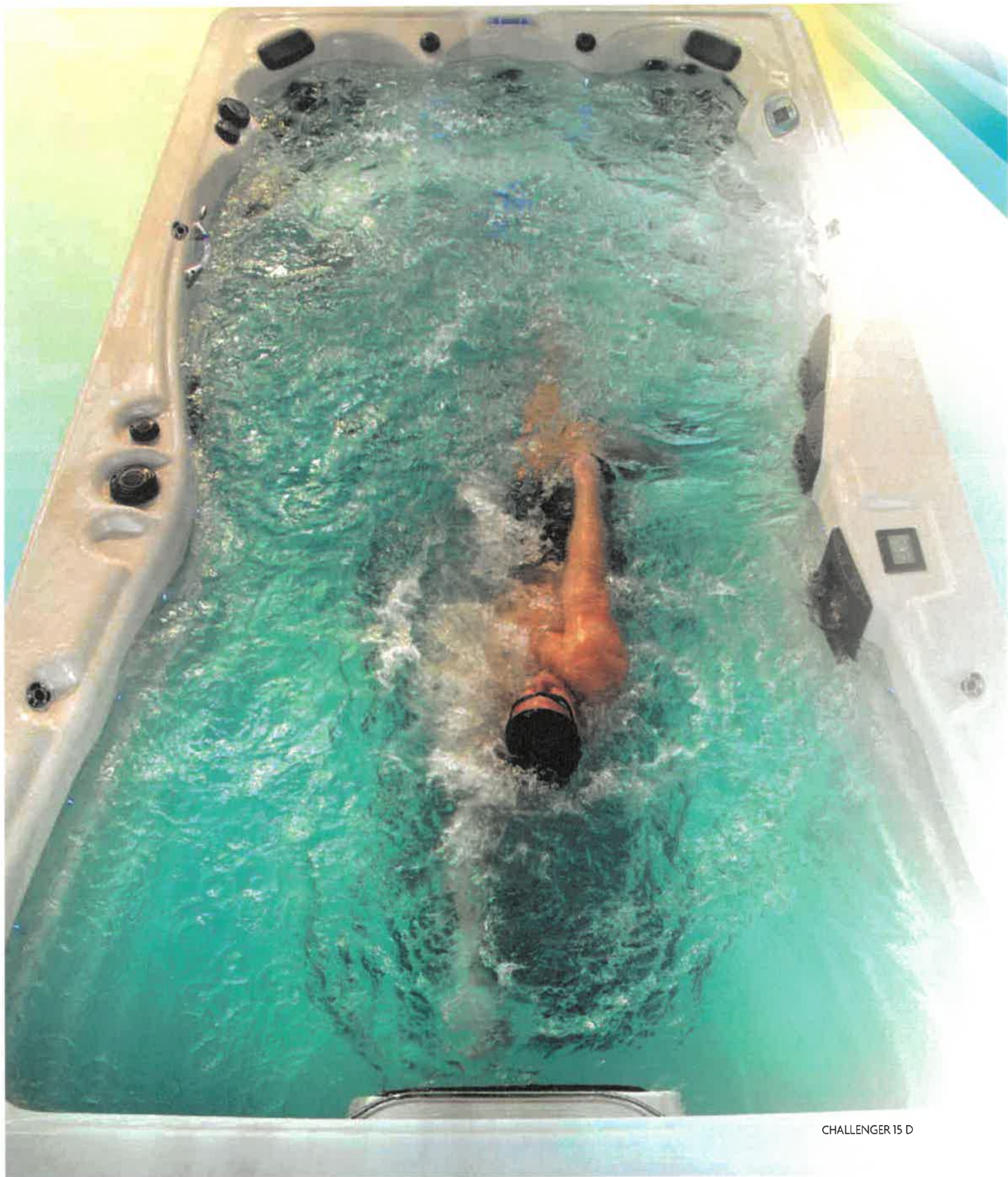
Dimensions	180" x 94" (457 cm x 239 cm)
Depth	60" (153 cm)
Water Capacity	1,930 Gallons (7,306 L)
Weight: Dry/Full	2,530 lbs. (1,148 kg) / 19,555 lbs. (8,870 kg)
Propulsion System	Airless VIP Technology
Power Requirement	50 Amp System
Pumps	3
Stainless Steel Jets	45 (Including 6 VIP Jets)
Water Features	5
Ozone System	Standard
Filtration	EcoPur® Charge
LED Lighting	Waterline
Exclusive Features	AquaSpeed VSP™ StressRelief Neck and Shoulder Seat™ Master Force™ Bio-Magnetic Therapy System
Exclusive Accessories	H2Xercise™ Fitness System
Premium Options	Fusion Air Sound System Mast3rPur™ Water Management System Nonslip, Comfort Floor System Axis® Cover System
Listing Number	9915



*"As a pool owner for 25 years, I am so glad that when it was time to replace it I decided to go with a swim spa instead. My Challenger 15 D not only gives me a great swim, but also is great for just relaxing and relieving stress. The thing that surprised me most was how much I actually used the fitness equipment and the great workouts you can get. As a two-time IRONMAN finisher, I obviously spend a lot of my time swimming, biking and running - but often times I neglect my upper body workouts due to lack of time. No more with the swim spa! Plus, no gym membership!"*

— James, Conesville, OH





CHALLENGER 15 D



WATER TO THE EXTREME™

# WIN YOUR DAY

## INTRODUCING THE SWIM SPA THAT GIVES YOU POWER OVER YOUR WELLNESS

Exercise and entertain in the convenience and privacy of your backyard — without the upkeep of a traditional pool. With an H2X Fitness Swim Spa, you will be able to swim, jog and work out against the water current created by our innovative jet system. Enjoy the built-in therapy of the contoured seating and massaging jets, all designed so you can own your wellness — and win your day.

### MOVE BETTER

The H2X Fitness Swim Spa helps you get active and stay active. Enjoy swimming, walking, rowing and fitness activities.

### FEEL BETTER

Together, premium therapy jets and warm water deliver the ultimate in relaxation.

### LIVE BETTER

The H2X Fitness Swim Spa series helps you achieve balance with your health, life and family — year-round.



TRAINER 15 D

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# FITNESS

## SWIM AND EXERCISE WITH CONVENIENCE

H2X Fitness Swim Spas give you the freedom to enjoy effective, low-impact workouts — without the frustration of a fitness center. Once in the water, you'll find that H2X models have a large, flat floor with no hidden obstacles, making it the choice for a variety of fitness exercises. With the jets off, you can experience the benefits of resistance training and range-of-motion exercises. Water buoyancy naturally makes exercising easier on the joints and this approach offers a total mind and body workout that is effective, yet gentle.

### SWIM

Enjoy a continuous swimming experience with an H2X Fitness Swim Spa. Thanks to an adjustable jet system, a flow of water creates resistance so you can move — without actually moving. Swim, jog or practice drills without having to turn. And you have the power to set the pace of your workout by changing the speed settings. Everyone from novice swimmers to competitive triathletes will enjoy the experience that mimics open-water swimming.



*"This spa is a dream come true. I can swim anytime, on my own terms, without worrying about scheduling or the cleanliness of public pools — and I can use it for way longer than just two summer months!"*

— Vesna, Ontario





CHALLENGER 15 D



## FITNESS

The buoyancy of water reduces stress on the joints, improves range of motion and offers natural resistance. All fitness levels can benefit from using the H2X for aerobics, strengthening and stretching.



## TRAINING

The H2X Fitness Swim Spa allows you to train year-round in an environment where you control the resistance and water temperature. Whether you are a first-time triathlete or a seasoned marathoner, you can progress to higher-level training without additional stress.



## CONVENIENCE

With an H2X, fitting in a workout or recovery session is easy. The H2X is just steps away, year-round, so you don't have to worry about traffic or pool hours.



*"The aquatic workout kit is really fun! I just had back surgery three months ago and needed a low-impact workout and a way to strengthen my core. I've lost weight and my back feels better! Plus, the jets help massage my back with the high heat. I'm definitely motivated to workout!"*

— Korinne, Texas



## H2XERCISE FITNESS SYSTEM

Enjoy the benefits of aquatic resistance training with the H2Xercise Fitness System. With the purchase of your swim spa, you'll receive a rowing kit, resistance bands and the H2Xercise Aquatic Workout book by aquatic fitness/conditioning expert, Dr. Rick McAvoy.



# THERAPY

## RELAXATION FOR YOUR BODY AND MIND

Life can be busy but it should not get in the way of taking time for yourself. The H2X Fitness Swim Spa provides a calming retreat where you can find relief from muscle aches and achieve peace of mind. Experience the best of hydrotherapy with adjustable temperature controls and thoughtful jet placement.



### RELAX

Experience the reverse molded StressRelief Neck and Shoulder Seat™, available on select models. Specially designed shoulder jets deliver a tension-relieving massage where it's needed most, across the neck and shoulders.



### RECOVER

The jets of the Xtreme Therapy Cove deliver a complete therapeutic massage for your lower back, hips, thighs and calves. The warm water also improves circulation, delivering nutrients and oxygen to tired muscles.



### RENEW

Taking time at the end of a busy day can help you ease stress, improve your mood and sleep better. Spending 20 minutes in the therapy seats of an H2X is time to make yourself and your wellness a priority.

## MASTER BLASTER® FOOT MASSAGE THERAPY

Our exclusive Master Blaster Foot Massage Therapy System uses a cluster jet with 14 individual nozzles designed to rejuvenate your body through an encompassing foot massage. Master Blaster Therapy comes standard on the Challenger 19 D, Trainer 19 and Trainer 19 D.





## SET THE MOOD FOR RELAXATION

The LED lights beautifully illuminate the water, the cascading waterfalls and topside controls. With a spectrum of options, you choose the best hue for your night-time swim spa experience.

TRAINER 15 D



*"My wife and I both have arthritis at the knees and the exercise we get in the Trainer 15 Deep, along with the spa section for just relaxing, has exceeded our expectations."*

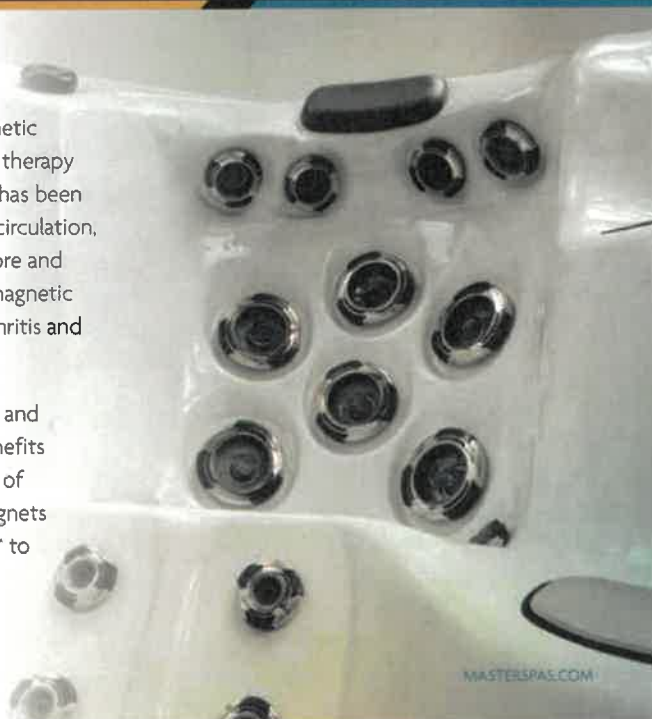
— Gary, California

## MAGNETIC THERAPY

Our exclusive, patented Master Force™ Bio-Magnetic Therapy System offers the benefits of magnetic therapy in the comfort of a swim spa. Magnetic therapy has been used for centuries to help relieve pain, improve circulation, reduce swelling and alleviate stiffness. Today, more and more doctors and physical therapists are using magnetic therapy for the treatment of back problems, arthritis and sports injuries.

That's why Master Spas, after extensive research and development, chose to combine the proven benefits of hydrotherapy with the pain relieving comfort of bio-magnetic therapy. We strategically place magnets behind the StressRelief Neck and Shoulder Seat™ to provide relief to your pressure points.\*

\*Available on select models.



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## EASY TO OWN, EASY TO ENJOY

At Master Spas, we build year-round use and energy savings into our swim spas. The foam insulation of the H2X is environmentally friendly and exceeds even the most stringent efficiency regulations. It makes the H2X one of the most energy-efficient swim spas on the market, saving you money on your monthly utility bill.

By expanding to tightly seal and secure all areas under your swim spa, our insulation:

- Prevents heat loss
- Retains its shape and efficiency for the life of the product
- Resists mold and mildew
- Reduces the noise of your swim spa
- Produces no ozone harming off-gas and is environmentally safe



## CLEAN, REFRESHING WATER



At Master Spas, we want you to spend more time enjoying your swim spa and less time taking care of it. That's why we developed the exclusive and patent-pending EcoPur® Charge Master Core Technology water purification system.

Taking a hint or two from Mother Nature, the EcoPur® Charge water purification system incorporates a specific blend of minerals into one of the filters in your swim spa. As the water rushes into, over and through EcoPur® Charge, large contaminants are first filtered from the water. Then, the water interacts with

a special blend of minerals, including copper (Cu) and zinc (Zn), creating an electro-chemical reaction that helps eliminate many microorganisms and removes heavy metals from the water. This results in sparkling water that feels softer and doesn't have the harsh chemical smell associated with common

systems. Every H2X Fitness Swim Spa by Master Spas also features an advanced ozone system that kills pathogens and microorganisms, while destroying organic materials. It also oxidizes non-organic contaminants to keep your water clean and refreshing every time you use your swim spa.



### MAST3RPUR™ WATER MANAGEMENT SYSTEM

The synergistic blend of three proven natural sanitizers provides water quality and swim spa care not found in any other swim spa, including those with salt systems. The optional Mast3rPur™ Water Management System dramatically reduces harsh chemical consumption, like chlorine, while removing many heavy metals and chloramines for water that looks crystal clear, smells fresh and has a silky feel. This innovative, exclusive benefit is due to the power of three elements:



When absorbed in water, **ozone** kills pathogens and microorganisms, destroys organics and oxidizes non-organic contaminants.



When germicidal **UV-C light** is exposed to water, it inactivates microorganisms and breaks down chloramines.



The unique combination of **copper and zinc** in the patent-pending EcoPur® Charge filters creates an electro-chemical reaction to eliminate many microorganisms and remove heavy metals such as lead and mercury.

Each of the three elements are proven effective water management tools but when they are combined, their synergy makes them dramatically more effective through a chemical reaction known as Advanced Oxidation Process (AOP). AOP is superior to other systems because it produces powerful hydroxyl radicals that maximize disinfection and reduce chloramines fast and effectively. Clean, clear, fresh-smelling and better-feeling water is available now with less work...another innovative, exclusive benefit only available through Master Spas.





# SEE THE DIFFERENCE























## VELOCITY INJECTOR PLATE TECHNOLOGY

We want you to get the most out of your swim spa experience. That's why Master Spas designed the Velocity Injector Plate (VIP) Technology. The unique design of the plate takes advantage of the flow of water to control turbulence and increase water volume. This means that you will feel the difference from the first stroke. And, because it changes the way the water is released into the swim spa, the system offers much better performance than standard jetted swim spas.

## MAKE THE DISTINCTION

Go against the current and set the course for your fitness journey. With a diverse range, there is an H2X Fitness Swim Spa that will give you the convenience and motivation to achieve your goals.

FEATURES	CHALLENGER PRO	CHALLENGER SERIES	TRAINER SERIES	TRAINER 12	THERAPOOL SERIES
Ideal for Fitness/Therapy/Recreation	✓	✓	✓	✓	✓
Swim Level	     	     	     	     	     
Propulsion System	6 Airless VIP Jets	6 Airless VIP Jets	4 Air-Injected VIP Jets	4 Air-Injected VIP Jets	2-3 Flow Stream Jets
Water Current Speed	Programmable, 25 levels	Programmable, 25 levels	Adjustable	Adjustable	Dual Speed
Pumps	4	3-5	2-4	2	2
Models with both a Swim Spa & Hot Tub	—	✓	✓	—	—
Xtreme Therapy Cove	✓	✓	✓	✓	—
Master Blaster® Foot Massage Therapy*	—	✓	✓	—	—
Jetted Hydrotherapy Seats	✓	✓	✓	✓	✓
StressRelief Neck and Shoulder Seat™*	✓	✓	✓	—	✓
Master Force™ Bio-Magnetic Therapy System*	✓	✓	✓	—	✓
EcoPur® Charge Filtration	✓	✓	✓	✓	✓
Ozone System	✓	✓	✓	✓	✓
Stainless Steel Jets	✓	✓	✓	✓	✓
Water Features	✓	✓	✓	✓	✓
LED Lighting*	✓	✓	✓	Colorscape	✓
H2Xercise Fitness System	✓	✓	✓	✓	✓

\*On select models



## CHALLENGER SERIES

The Challenger bridges the gap between fitness and performance, so you can take your training to the next level. Challenger models feature an innovative jet system that does not introduce air into the water stream. With VIP Technology and six strategically placed jets, the system creates a smooth, wide current of water that can challenge a novice or elite swimmer with the press of a button. Plus, experience the hydrotherapy and relaxation you want and need.

### AQUASPEED VSP™

The AquaSpeed VSP touchscreen display features easy-to-use controls that allow you to set the speed of the current and program a workout. With 25 speed settings, you can dial in your pace for endurance efforts or vary it to benefit from interval training.

**Who will love it:** Athletes and fitness enthusiasts

## TRAINER SERIES

H2X Fitness Trainers deliver a swimming and exercise experience superior to traditional air-injected jetted swim spas. Combining science and engineering, the VIP Technology creates a more efficient flow of water to swim, run or walk against. Hydrotherapy and relaxation are built-in, with the Xtreme Therapy Cove, massaging jets and ability to adjust water temperature to your comfort level.

**Who will love it:** Fitness enthusiasts and therapy seekers

## THERAPOOL SERIES

Ideal for fitness and exercise, H2X Fitness Therapool models help you get active and stay active. Therapool models feature up to three flow stream jets that complement the natural resistance of water so you get the most out of your workout.

Hydrotherapy and relaxation are built-in, with the contoured seating, massaging jets and ability to adjust the water temperature up to a soothing 99 degrees Fahrenheit.

**Who will love it:** Fitness and therapy seekers

